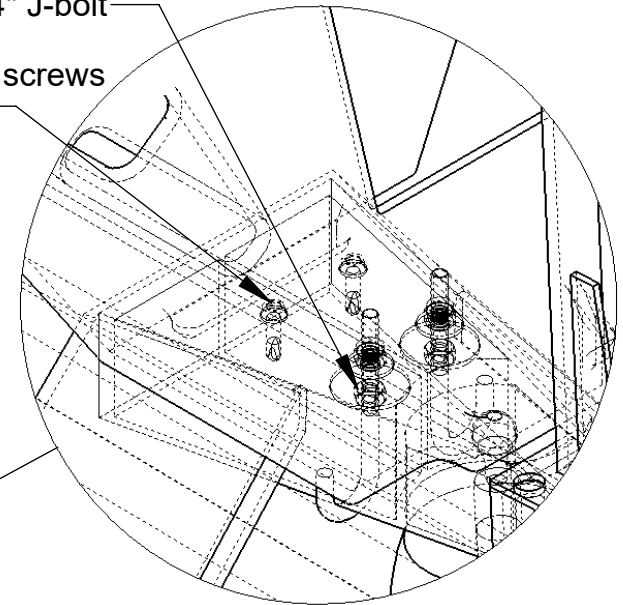


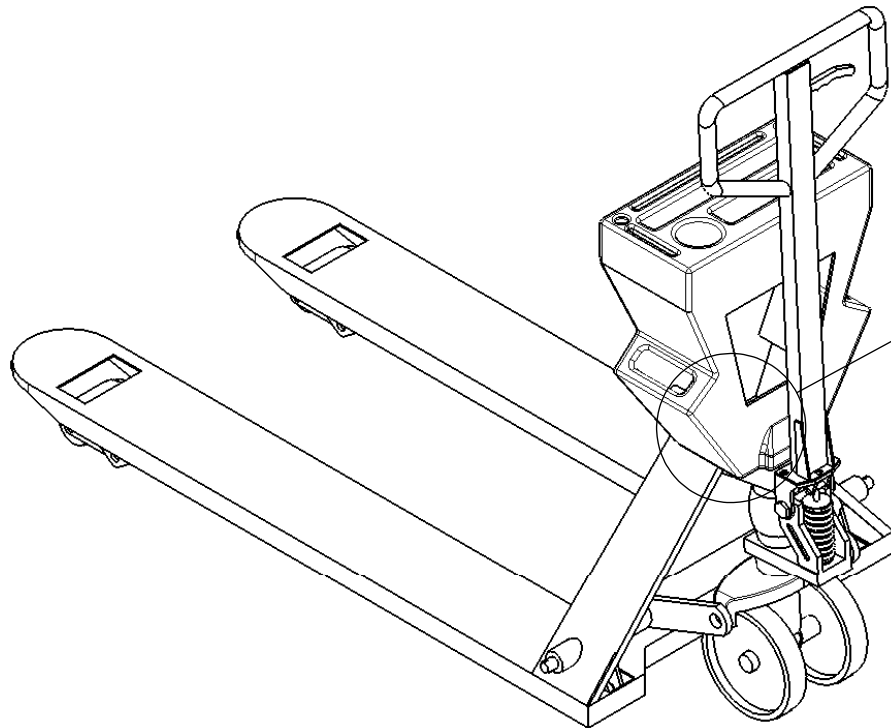
1. Place the Pallet Caddy on pallet truck with front lip of Caddy sitting in front of the pallet truck carriage and square the Caddy to pallet truck.
2. With marker, mark two drill points on the bottom of the Caddy. They should locate the J-bolts as far toward the forks as possible for better stability.
3. Remove the Caddy and using a 1/4" drill bit, drill the two holes marked in step two.
4. Set the Caddy back in place. Install the j-hooks from below with threaded end up. The threaded ends will go up thru the holes and be inside the Caddy. Install washers then nuts inside the Caddy on threaded ends. Tighten until snug. Make sure unit is level to pallet jack. Adjust if needed.

Drill for 1/4" J-bolt

Self tapping screws (Optional)



DETAIL A



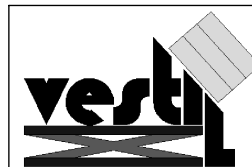
HARDWARE LIST

Qty	Description
(2)	15-047-003-002 - 1/4" x 4" J-Bolt
(2)	37018 - 1/4" Lock nuts
(2)	36102 - 1/4" Hex nuts
(2)	32106 - 12-24 x 7/8" Self Tapping Screws (Optional)
(2)	33004 - 1/4" Flat Washer
(2)	33208 - 1/4" x 1 1/4" Fender Washer

**THIS IS SHEET 1 OF 2
FOR P-CADDY MODELS THAT
ARE NOT "-CWN" (NOT FOR CROWN)**

MODEL NO.
P-CADDY
P-CADDY-BK

5. Optional self tapping screws are included. Use if extra stability is needed. Take care not to damage parts on the pallet jack



PROPRIETARY AND CONFIDENTIAL
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UNLESS OTHERWISE SPECIFIED:
REMOVE ALL BURRS AND SHARP EDGES

DIMENSIONS ARE IN INCHES

CONCENTRIC	.006 TIR	.060 TIR
ANGLES	± 0° 30'	± 1° 0'
DECIMALS	x.xxx ± .005	
	x.xx ± .010	
DECIMALS	x.x ± .025	± .015
FRACTIONS	± 1/32	± 1/16
TOLERANCES	MACHINE	WELDMENT

COMMENTS:

DO NOT SCALE DRAWING

Vestil Manufacturing Co.

DESCRIPTION:
CADDY, INSTALLATION DRAWING

MODEL NO: SEE LIST

DRAWN BY: M.SHOAFF	DATE: 5/30/2018	SCALE: 1:12	PAGE: 1 OF 2	SIZE A
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MAT'L: AS LISTED

DWG. NO.
15-047-003